

# CERTIFICATE

of conformity of the factory production control

No. 2274-CPR-0111-2018-001 Rev. 1

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (the CPR), this certificate applies to the construction product:

**structural components and kits for steel structures to EXC 3 according to the standard PN-EN 1090-2:2018-09**

for load-bearing structures in all types of buildings, constancy of performance declaration method: 1, 3a according to the standard PN-EN 1090-1+A1:2012

placed on the market under the name or the trade mark of:

**Name of the manufacturer:** „PPE CONSTRUCTION Spółka z ograniczoną odpowiedzialnością” Spółka Komandytowa  
ul. Walecznych 8/49, 85-828 Bydgoszcz  
and produced in the manufacturing plant:

**Manufacturing plant:** „PPE CONSTRUCTION Spółka z ograniczoną odpowiedzialnością” Spółka Komandytowa  
ul. Grunwaldzka 235, 85-828 Bydgoszcz

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard

**PN-EN 1090-1+A1:2012**

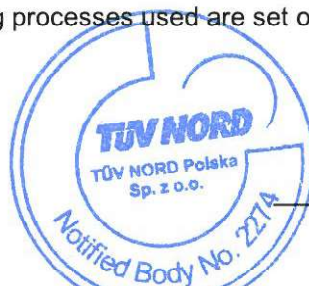
under system 2+ are applied and that

**the factory production control is assessed to be in conformity with the applicable requirements.**

This certificate was first issued on **30.07.2018** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

The range, execution class and welding processes used are set out in the appendix.

Katowice, 17.07.2020



  
Zbigniew Grzybacz  
Certifier

TÜV NORD Polska Sp. z o.o.  
Notified Body No. 2274  
ul. Mickiewicza 29, 40-085 Katowice

## Appendix to the certificate of conformity of factory production control

No. 2274-CPR-0111-2018-001 Rev. 1

### 1. Scope and performance class:

Manufacturing of load-bearing structural components and kits for steel structures in class EXC 3 according to standard PN-EN 1090-2:2018-09  
Constancy of performance declaration method: 1 and 3a

### 2. Technical specifications applied:

PN-EN 1090-1+A1:2012  
PN-EN 1090-2:2018-09

### 3. Manufacturing Plant:

„PPE CONSTRUCTION Spółka z ograniczoną odpowiedzialnością” Spółka Komandytowa  
ul. Grunwaldzka 235, 85-828 Bydgoszcz

### 4. Welding processes and basic materials:

| Welding process<br>acc. to PN-EN ISO 4063:2011      | Material group<br>acc. to ISO/TR<br>15608:2013 | Material specifications                                                                                                                            |
|-----------------------------------------------------|------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| 135 MAG Metal active gas welding, partly-mechanized | 1.1, 1.2, 1.4 (ReH ≤ 355 MPa), 8.1             | EN 10025-2, EN 10025-3, EN 10025-4<br>EN 10025-5, EN 10149-2, EN 10149-3<br>EN 10210-1, EN 10219-1, EN 10088-2, EN 10088-3, EN 10296-2, EN 10297-2 |
| 141 TIG Tungsten inert gas welding, manual          | 8.1                                            | EN 10088-2, EN 10088-3, EN 10296-2, EN 10297-2                                                                                                     |

### 5. Responsible welding coordinators:

The manufacturer has the personnel responsible for welding supervision in accordance with the requirements of PN-EN ISO 14731:2008; qualification level C; certificate number: CIWE/PL/0908/0087/2017/3.

### 6. Remarks:

Katowice, 17.07.2020



  
Zbigniew Grzybacz  
Certifier