

CERTIFICATE

No. TNP-3834-C-0112- 2018-001 Rew. 1

TÜV NORD Polska Sp. z o.o.

certifies that the company

**„PPE CONSTRUCTION Spółka z ograniczoną
odpowiedzialnością” Spółka Komandytowa
ul. Walecznych 8/49, 85-828 Bydgoszcz**

meets the quality requirements for fusion welding in accordance with the standard

PN-EN ISO 3834-2

The company is using a technical equipment, qualified personnel and procedures
for joining processes for manufacturing and testing of welded products

The scope of certification has been detailed in the annex for this certificate.

This certificate is valid until **29.07.2021**

Katowice, 17.07.2020



Certification Body


Zbigniew Grzybacz
Certifier
TÜV NORD Polska Sp. z o.o.

Annex to the certificate No. TNP-3834-C-0112-2018-001 Rev. 1

Manufacturer: „PPE CONSTRUCTION Spółka z ograniczoną odpowiedzialnością”
Spółka Komandytowa
ul. Walecznych 8/49, 85-828 Bydgoszcz,

Manufact. sites: ul. Grunwaldzka 235, 85-828 Bydgoszcz

Date of issue: 17.07.2020

1. The scope of certification

Welding according to tje standard: PN-EN ISO 3834-2:2007

2. Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2, 1.4 (ReH ≤ 355 MPa), 8.1

3. Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2, 1.4 (ReH ≤ 355 MPa), 8.1
141 TIG Tungsten inert gas welding, manual	8.1

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Nieśmiałek, Michał	IWE	Responsible Welding Coordinator, level C

* The level of knowledge complies with ISO 14731 B, S or C

